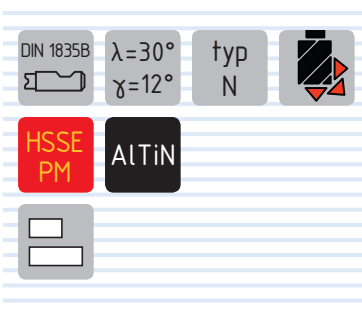
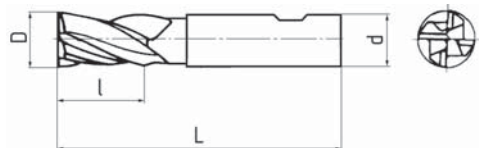


Použití

1 2 3 4 5 6 7 8 9 10 11 12 13

Krátké

D k 10	I	L	d h 6	Z	CODE
6	13	57	6	4	120517.060
8	19	69	10	4	120517.080
10	22	72	10	4	120517.100
12	26	83	12	4	120517.120
14	26	83	12	4	120517.140
16	32	92	16	4	120517.160
18	32	92	16	4	120517.180
20	38	104	20	4	120517.200

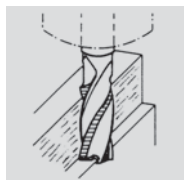
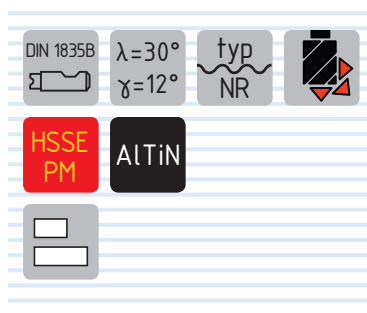
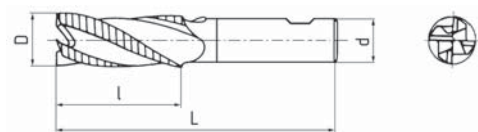
Dlouhé

D k 10	I	L	d h 6	Z	CODE
6	24	68	6	4	121517.060
8	38	88	10	4	121517.080
10	45	95	10	4	121517.100
12	53	110	12	4	121517.120
14	53	110	12	4	121517.140
16	63	123	16	4	121517.160
18	63	123	16	4	121517.180
20	75	141	20	4	121517.200

**1245
1255**

DIN 844
ISO 1641

FRÉZY VÁLCOVÉ ČELNÍ, NR, 1 břit přes střed



Použití

1 2 3 4 5 6 7 8 9 10 11 12 13

Krátké

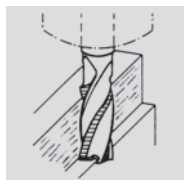
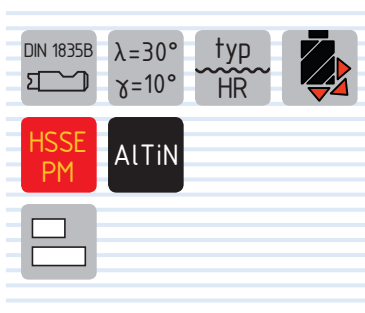
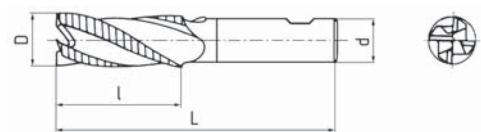
D k 12	I	L	d h 6	Z	CODE
6	13	57	6	4	124517.060
8	19	69	10	4	124517.080
10	22	72	10	4	124517.100
12	26	83	12	4	124517.120
14	26	83	12	4	124517.140
16	32	92	16	4	124517.160
18	32	92	16	4	124517.180
20	38	104	20	4	124517.200
22	38	104	20	5	124517.220
25	45	121	25	5	124517.250
28	45	121	25	5	124517.280
30	45	121	25	5	124517.300
32	53	133	32	6	124517.320

Dlouhé

D k 12	I	L	d h 6	Z	CODE
6	24	68	6	4	125517.060
8	38	88	10	4	125517.080
10	45	95	10	4	125517.100
12	53	110	12	4	125517.120
14	53	110	12	4	125517.140
16	63	123	16	4	125517.160
18	63	123	16	4	125517.180
20	75	141	20	4	125517.200
25	90	166	25	5	125517.250
32	106	186	32	6	125517.320

Příklad objednávky

: **124517.060**



Použití

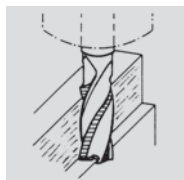
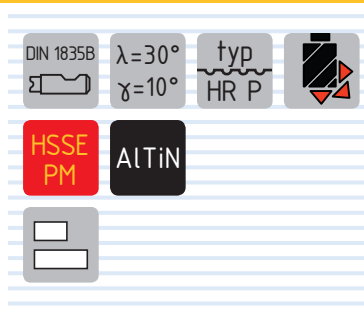
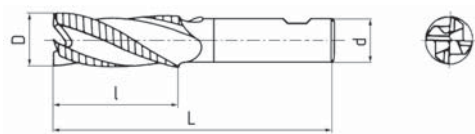
1 2 3 4 5 6 7 8 9 10 11 12 13

Krátké

D k 12	I	L	d h 6	Z	CODE
6	13	57	6	4	128517.060
8	19	69	10	4	128517.080
10	22	72	10	4	128517.100
12	26	83	12	4	128517.120
14	26	83	12	4	128517.140
16	32	92	16	4	128517.160
18	32	92	16	4	128517.180
20	38	104	20	4	128517.200

Dlouhé

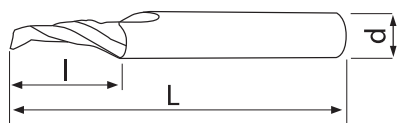
D k 12	I	L	d h 6	Z	CODE
6	24	68	6	4	129517.060
8	38	88	10	4	129517.080
10	45	95	10	4	129517.100
12	53	110	12	4	129517.120
14	53	110	12	4	129517.140
16	63	123	16	4	129517.160
18	63	123	16	4	129517.180
20	75	141	20	4	129517.200



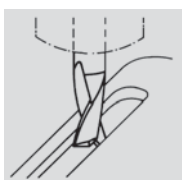
Použití

1 2 3 4 5 6 7 8 9 10 11 12 13

D k 12	l	L	d h 6	Z	CODE
6	13	57	6	4	128517P.060
8	19	69	10	4	128517P.080
10	22	72	10	4	128517P.100
12	26	83	12	4	128517P.120
14	26	83	12	4	128517P.140
16	32	92	16	4	128517P.160
18	32	92	16	4	128517P.180
20	38	104	20	4	128517P.200
22	38	104	20	5	128517P.220
25	45	121	25	5	128517P.250
28	45	121	25	5	128517P.280
30	45	121	25	5	128517P.300
32	53	133	32	6	128517P.320


HSS
Co5


z=1



Použití

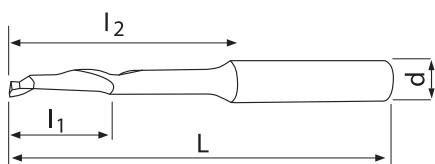
1 2 3 4 5 6 7 8 9 10 11 12 13

D js 16	L	I	d h 6	CODE
3	60	12	8	100405.030
4	60	12	8	100405.040
5	60	13	8	100405.050
6	60	16	8	100405.060
7	60	16	8	100405.070
8	80	16	8	100405.080
10	80	15	10	100405.100

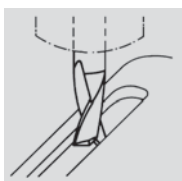
FRÉZY VÁLCOVÉ ČELNÍ – DLOUHÉ, jednobřité

DIN 844

1014


HSS
Co5


z=1



Použití

m /

1 2 3 4 5 6 7 8 9 10 11 12 13

D js 16	L	I ₁	I ₂	d h 6	CODE
4	80	16	45	8	101405.040
5	80	16	45	8	101405.050
6	90	16	45	8	101405.060
8	100	30	70	8	101405.080

1

2

3

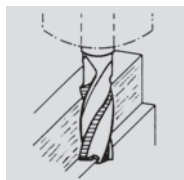
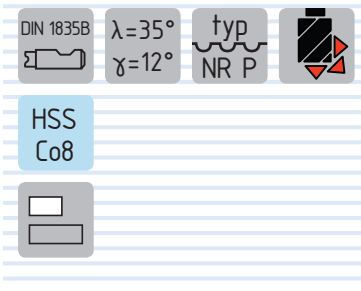
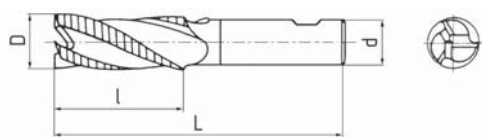
4

5

6

7

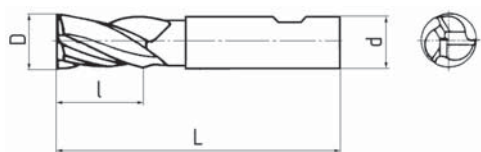
8



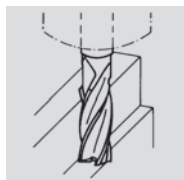
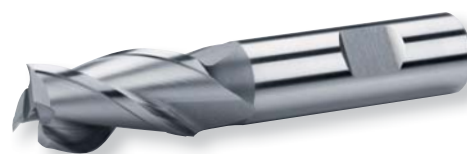
Použití

1 2 3 4 5 6 7 8 9 10 11 12 13

D k 12	I	L	d h 6	Z	CODE
6	13	57	6	3	104418P.060
8	19	69	10	3	104418P.080
10	22	72	10	3	104418P.100
12	26	83	12	3	104418P.120
14	26	83	12	3	104418P.140
16	32	92	16	3	104418P.160
18	32	92	16	3	104418P.180
20	38	104	20	3	104418P.200
22	38	104	20	3	104418P.220
24	45	121	25	3	104418P.240
25	45	121	25	3	104418P.250
26	45	121	25	3	104418P.260
28	45	121	25	3	104418P.280
30	45	121	25	3	104418P.300
32	53	133	32	3	104418P.320


 $\lambda = 40^\circ$
 $\gamma = 25^\circ$

typ
W

HSS
Co8


Použití

1 2 3 4 5 6 7 8 9 10 11 12 13

Krátké

D k 10	I	L	d h 6	Z	CODE
6	13	57	6	3	110418.060
7	16	69	10	3	110418.070
8	19	69	10	3	110418.080
9	19	69	10	3	110418.090
10	22	72	10	3	110418.100
12	26	83	12	3	110418.120
14	26	83	12	3	110418.140
16	32	92	16	3	110418.160
18	32	92	16	3	110418.180
20	38	104	20	3	110418.200

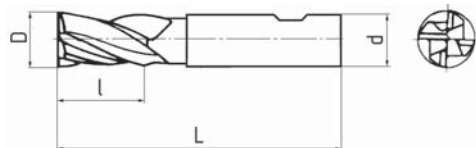
Dlouhé

D k 10	I	L	d h 6	Z	CODE
6	24	68	6	3	111418.060
7	30	80	10	3	111418.070
8	38	88	10	3	111418.080
9	38	88	10	3	111418.090
10	45	95	10	3	111418.100
12	53	110	12	3	111418.120
14	53	110	12	3	111418.140
16	63	123	16	3	111418.160
18	63	123	16	3	111418.180
20	75	141	20	3	111418.200

**1205
1215**

DIN 844
ISO 1641

FRÉZY VÁLCOVÉ ČELNÍ, 1 břít přes střed

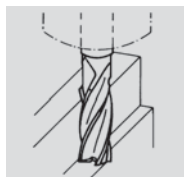
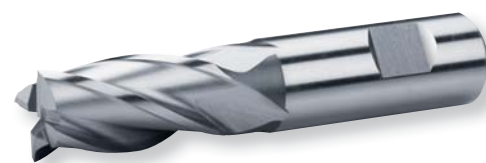


$\lambda=30^\circ$
 $\gamma=8^\circ$

typ
N



HSS
Co8



Použití

1 2 3 4 5 6 7 8 9 10 11 12 13

Krátké

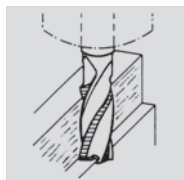
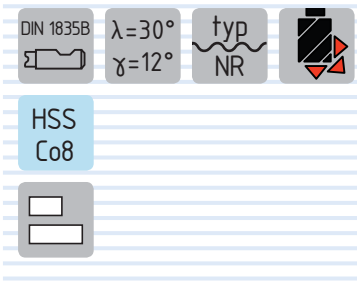
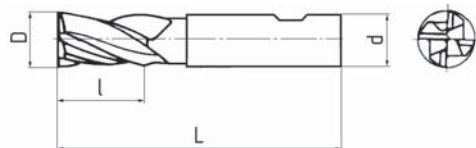
Dlouhé

D k 10	I	L	d h 6	Z	CODE
3	8	52	6	4	120518.030
4	11	55	6	4	120518.040
5	13	57	6	4	120518.050
6	13	57	6	4	120518.060
7	16	66	10	4	120518.070
8	19	69	10	4	120518.080
9	19	69	10	4	120518.090
10	22	72	10	4	120518.100
11	22	79	12	4	120518.110
12	26	83	12	4	120518.120
13	26	83	12	4	120518.130
14	26	83	12	4	120518.140
15	26	83	12	4	120518.150
16	32	92	16	4	120518.160
18	32	92	16	4	120518.180
20	38	104	20	4	120518.200
22	38	104	20	5	120518.220
24	45	121	25	5	120518.240
25	45	121	25	5	120518.250
26	45	121	25	5	120518.260
28	45	121	25	5	120518.280
30	45	121	25	5	120518.300
32	53	133	32	6	120518.320

D k 10	I	L	d h 6	Z	CODE
6	24	68	6	4	121518.060
7	30	80	10	4	121518.070
8	38	88	10	4	121518.080
9	38	88	10	4	121518.090
10	45	95	10	4	121518.100
12	53	110	12	4	121518.120
14	53	110	12	4	121518.140
16	63	123	16	4	121518.160
18	63	123	16	4	121518.180
20	75	141	20	4	121518.200
22	75	141	20	5	121518.220
24	90	166	25	5	121518.240
25	90	166	25	5	121518.250
26	90	166	25	5	121518.260
28	90	166	25	5	121518.280
30	90	166	25	5	121518.300
32	106	186	32	6	121518.320

Příklad objednávky

: **120518.060** (+ TiAlN)



Použití

1 2 3 4 5 6 7 8 9 10 11 12 13

Krátké

D k 12	I	L	d h 6	Z	CODE
6	13	57	6	4	124518.060
7	16	66	10	4	124518.070
8	19	69	10	4	124518.080
9	19	69	10	4	124518.090
10	22	72	10	4	124518.100
11	22	79	12	4	124518.110
12	26	83	12	4	124518.120
13	26	83	12	4	124518.130
14	26	83	12	4	124518.140
15	26	83	12	4	124518.150
16	32	92	16	4	124518.160
17	32	92	16	4	124518.170
18	32	92	16	4	124518.180
20	38	104	20	4	124518.200
22	38	104	20	5	124518.220
24	45	121	25	5	124518.240
25	45	121	25	5	124518.250
26	45	121	25	5	124518.260
28	45	121	25	5	124518.280
30	45	121	25	5	124518.300
32	53	133	32	6	124518.320

Dlouhé

D k 12	I	L	d h 6	Z	CODE
6	24	68	6	4	125518.060
8	38	88	10	4	125518.080
10	45	95	10	4	125518.100
12	53	110	12	4	125518.120
14	53	110	12	4	125518.140
16	63	123	16	4	125518.160
18	63	123	16	4	125518.180
20	75	141	20	4	125518.200
22	75	141	20	5	125518.220
24	90	166	25	5	125518.240
25	90	166	25	5	125518.250
26	90	166	25	5	125518.260
28	90	166	25	5	125518.280
30	90	166	25	5	125518.300
32	106	186	32	6	125518.320

1

2

3

4

5

6

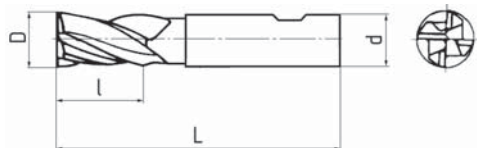
7

8

1245P
1255P

DIN 844
ISO 1641

FRÉZY VÁLCOVÉ ČELNÍ, NR P, 1 břít přes střed

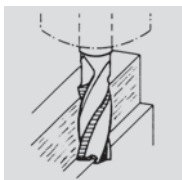


$\lambda = 30^\circ$
 $\gamma = 12^\circ$

typ
NR P



HSS
Co8



Použití

1 2 3 4 5 6 7 8 9 10 11 12 13

Krátké

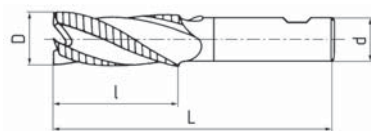
D k 12	I	L	d h 6	Z	CODE
6	13	57	6	4	124518P.060
7	16	66	10	4	124518P.070
8	19	69	10	4	124518P.080
9	19	69	10	4	124518P.090
10	22	72	10	4	124518P.100
11	22	79	12	4	124518P.110
12	26	83	12	4	124518P.120
13	26	83	12	4	124518P.130
14	26	83	12	4	124518P.140
15	26	83	12	4	124518P.150
16	32	92	16	4	124518P.160
17	32	92	16	4	124518P.170
18	32	92	16	4	124518P.180
20	38	104	20	4	124518P.200
22	38	104	20	5	124518P.220
24	45	121	25	5	124518P.240
25	45	121	25	5	124518P.250
26	45	121	25	5	124518P.260
28	45	121	25	5	124518P.280
30	45	121	25	5	124518P.300
32	53	133	32	6	124518P.320

Dlouhé

D k 12	I	L	d h 6	Z	CODE
6	24	68	6	4	125518P.060
8	38	88	10	4	125518P.080
10	45	95	10	4	125518P.100
12	53	110	12	4	125518P.120
14	53	110	12	4	125518P.140
16	63	123	16	4	125518P.160
18	63	123	16	4	125518P.180
20	75	141	20	4	125518P.200
22	75	141	20	5	125518P.220
24	90	166	25	5	125518P.240
25	90	166	25	5	125518P.250
26	90	166	25	5	125518P.260
28	90	166	25	5	125518P.280
30	90	166	25	5	125518P.300
32	106	186	32	6	125518P.320

Příklad objednávky

: **124518P.060** (+ TiAlN)



DIN 1835B

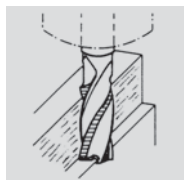


$\lambda = 30^\circ$
 $\gamma = 10^\circ$

typ
HR



HSS
Co8



Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

Krátké / Short / Kurz / Короткие

Dlouhé / Long / Lang / Длинные

D k 12	I	L	d h 6	Z	CODE
6	13	57	6	4	128518.060
7	16	66	10	4	128518.070
8	19	69	10	4	128518.080
9	19	69	10	4	128518.090
10	22	72	10	4	128518.100
11	22	79	12	4	128518.110
12	26	83	12	4	128518.120
13	26	83	12	4	128518.130
14	26	83	12	4	128518.140
15	26	83	12	4	128518.150
16	32	92	16	4	128518.160
17	32	92	16	4	128518.170
18	32	92	16	4	128518.180
20	38	104	20	4	128518.200
22	38	104	20	5	128518.220
24	45	121	25	5	128518.240
25	45	121	25	5	128518.250
26	45	121	25	5	128518.260
28	45	121	25	5	128518.280
30	45	121	25	5	128518.300
32	53	133	32	6	128518.320

D k 12	I	L	d h 6	Z	CODE
6	24	68	6	4	129518.060
8	38	88	10	4	129518.080
10	45	95	10	4	129518.100
12	53	110	12	4	129518.120
14	53	110	12	4	129518.140
16	63	123	16	4	129518.160
18	63	123	16	4	129518.180
20	75	141	20	4	129518.200
22	75	141	20	5	129518.220
24	90	166	25	5	129518.240
25	90	166	25	5	129518.250
26	90	166	25	5	129518.260
28	90	166	25	5	129518.280
30	90	166	25	5	129518.300
32	106	186	32	6	129518.320

1

2

3

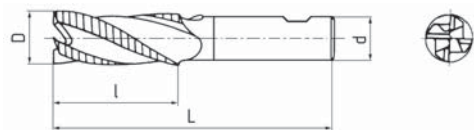
4

5

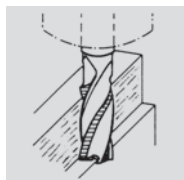
6

7

8

1285P
1295PDIN 844
ISO 1641FRÉZY VÁLCOVÉ ČELNÍ, HR P, 1 břit přes střed
END MILLS, HR P, 1 tooth cut over centre
SCHAFTFRÄSER, HR P, 1 Schneide über die Mitte
ФРЕЗЫ КОНЦЕВЫЕ С ЦИЛИНДРИЧЕСКИМ ХВОСТОВИКОМ, HR P,
с центрорежущим зубом

DIN 1835B

 $\lambda = 30^\circ$
 $\gamma = 10^\circ$ typ
HR PHSS
Co8

Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

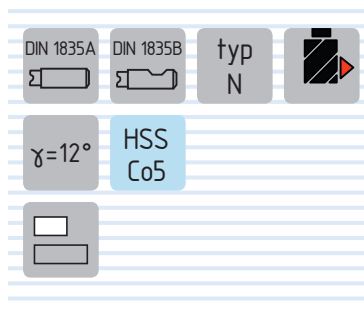
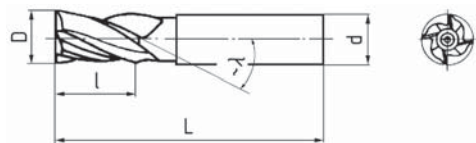
Krátké / Short / Kurz / Короткие

Dlouhé / Long / Lang / Длинные

D k 12	I	L	d h 6	Z	CODE
6	13	57	6	4	128518P.060
7	16	66	10	4	128518P.070
8	19	69	10	4	128518P.080
9	19	69	10	4	128518P.090
10	22	72	10	4	128518P.100
11	22	79	12	4	128518P.110
12	26	83	12	4	128518P.120
13	26	83	12	4	128518P.130
14	26	83	12	4	128518P.140
15	26	83	12	4	128518P.150
16	32	92	16	4	128518P.160
17	32	92	16	4	128518P.170
18	32	92	16	4	128518P.180
20	38	104	20	4	128518P.200
22	38	104	20	5	128518P.220
24	45	121	25	5	128518P.240
25	45	121	25	5	128518P.250
26	45	121	25	5	128518P.260
28	45	121	25	5	128518P.280
30	45	121	25	5	128518P.300
32	53	133	32	6	128518P.320

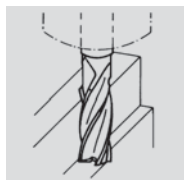
D k 12	I	L	d h 6	Z	CODE
6	24	68	6	4	129518P.060
8	38	88	10	4	129518P.080
10	45	95	10	4	129518P.100
12	53	110	12	4	129518P.120
14	53	110	12	4	129518P.140
16	63	123	16	4	129518P.160
18	63	123	16	4	129518P.180
20	75	141	20	4	129518P.200
22	75	141	20	5	129518P.220
24	90	166	25	5	129518P.240
25	90	166	25	5	129518P.250
26	90	166	25	5	129518P.260
28	90	166	25	5	129518P.280
30	90	166	25	5	129518P.300
32	106	186	32	6	129518P.320

Příklad objednávky / Example of order / Bestellsbeispiel / Пример заказа: **128518P.060** (+ TiAlN)



$\gamma = 12^\circ$

HSS
Co5

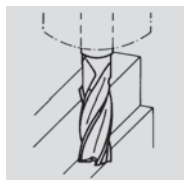
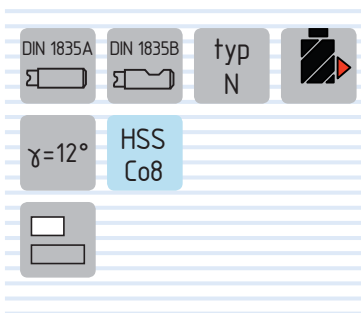
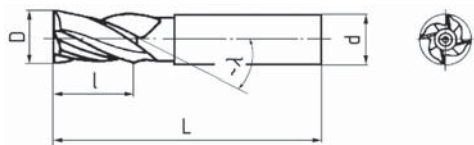


Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13



D k 10	I	L	d h 6	Z	~λ	CODE	CODE
7	16	66	10	4	40°	140205.070	140215.070
8	19	69	10	4	40°	140205.080	140215.080
9	19	69	10	4	40°	140205.090	140215.090
10	22	72	10	4	40°	140205.100	140215.100
11	22	79	12	4	40°	140205.110	140215.110
12	26	83	12	4	40°	140205.120	140215.120
13	26	83	12	4	40°	140205.130	140215.130
14	26	83	12	4	40°	140205.140	140215.140
15	26	83	12	4	40°	140205.150	140215.150
16	32	92	16	4	40°	140205.160	140215.160
18	32	92	16	4	40°	140205.180	140215.180
20	38	104	20	4	40°	140205.200	140215.200

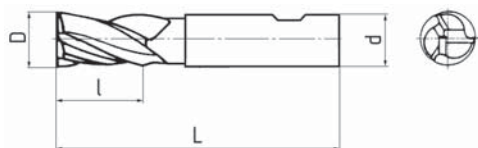


Použití / Usage / Applikation / Употребление

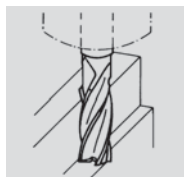
1 2 3 4 5 6 7 8 9 10 11 12 13



D k 10	I	L	d h 6	Z	~λ	CODE	CODE
6	13	57	6	4	40°	140208.060	140218.060
7	16	66	10	4	40°	140208.070	140218.070
8	19	69	10	4	40°	140208.080	140218.080
9	19	69	10	4	40°	140208.090	140218.090
10	22	72	10	4	40°	140208.100	140218.100
11	22	79	12	4	40°	140208.110	140218.110
12	26	83	12	4	40°	140208.120	140218.120
13	26	83	12	4	40°	140208.130	140218.130
14	26	83	12	4	40°	140208.140	140218.140
15	26	83	12	4	40°	140208.150	140218.150
16	32	92	16	4	40°	140208.160	140218.160
18	32	92	16	4	40°	140208.180	140218.180
20	38	104	20	4	40°	140208.200	140218.200
22	38	104	20	5	35°	—	140218.220
24	45	121	25	5	35°	—	140218.240
25	45	121	25	5	35°	—	140218.250
28	45	121	25	5	35°	—	140218.280
30	45	121	25	6	35°	—	140218.300
32	53	133	32	6	35°	—	140218.320
36	53	133	32	6	35°	—	140218.360
40	63	143	32*	6	35°	—	140218.400



HSS
Co8



Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

D k 10	I	L	d h 6	Z	CODE
4	11	55	6	3	140418.040
5	13	57	6	3	140418.050
6	13	57	6	3	140418.060
7	16	66	10	3	140418.070
8	19	69	10	3	140418.080
9	19	69	10	3	140418.090
10	22	72	10	3	140418.100
11	22	79	12	3	140418.110
12	26	83	12	3	140418.120
13	26	83	12	3	140418.130
14	26	83	12	3	140418.140
15	26	83	12	3	140418.150
16	32	92	16	3	140418.160
18	32	92	16	3	140418.180
20	38	104	20	3	140418.200

1

2

3

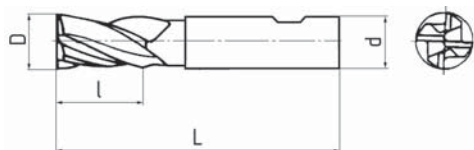
4

5

6

7

8



DIN 1835A

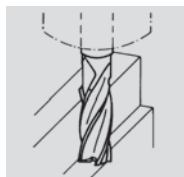


DIN 1835B



typ

N

 $\lambda=30^\circ$
 $\gamma=12^\circ$ $D \leq 3,5$ $\lambda=40^\circ$
 $\gamma=12^\circ$ HSS
Co8

Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

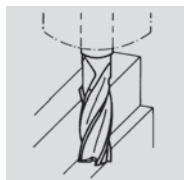
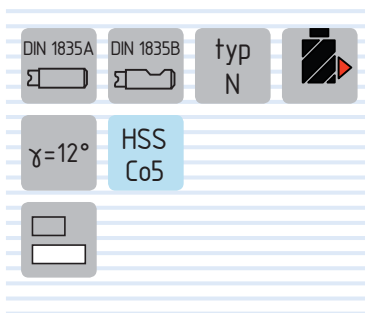
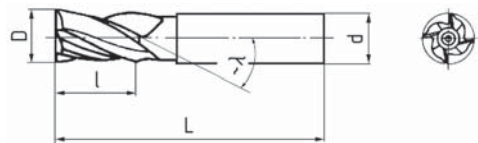
DIN 1835A



DIN 1835B



D k 10	l	L	d h 6	Z	CODE	CODE
2	7	51	6	3	140608.020	140618.020
2,5	8	52	6	3	140608.025	140618.025
3	8	52	6	4	140608.030	140618.030
3,5	10	54	6	4	140608.035	140618.035
4	11	55	6	4	140608.040	140618.040
4,5	11	55	6	4	140608.045	140618.045
5	13	57	6	4	140608.050	140618.050
6	13	57	6	4	—	140618.060
7	16	66	10	4	—	140618.070
8	19	69	10	4	—	140618.080
9	19	69	10	4	—	140618.090
10	22	72	10	4	—	140618.100
11	22	79	12	4	—	140618.110
12	26	83	12	4	—	140618.120
13	26	83	12	4	—	140618.130
14	26	83	12	4	—	140618.140
15	26	83	12	4	—	140618.150
16	32	92	16	4	—	140618.160
18	32	92	16	4	—	140618.180
20	38	104	20	4	—	140618.200
22	38	104	20	4	—	140618.220
24	45	121	25	5	—	140618.240
25	45	121	25	5	—	140618.205



Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13



D k 10	I	L	d h 6	Z	~λ	CODE	CODE
7	30	80	10	4	40°	141205.070	141215.070
8	38	88	10	4	40°	141205.080	141215.080
9	38	88	10	4	40°	141205.090	141215.090
10	45	95	10	4	40°	141205.100	141215.100
11	45	102	12	4	40°	141205.110	141215.110
12	53	110	12	4	40°	141205.120	141215.120
14	53	110	12	4	40°	141205.140	141215.140
15	53	110	12	4	40°	141205.150	141215.150
16	63	123	16	4	40°	141205.160	141215.160
18	63	123	16	4	40°	141205.180	141215.180
20	75	141	20	4	40°	141205.200	141215.200

1

2

3

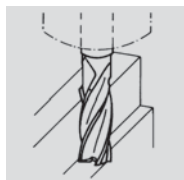
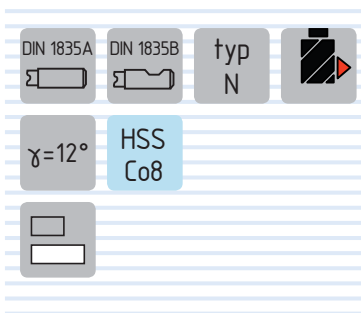
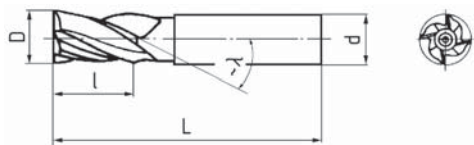
4

5

6

7

8

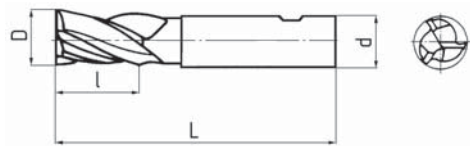


Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13



D k 10	I	L	d h 6	Z	~λ	CODE	CODE
3	12	56	6	4	30°	141208.030	141218.030
4	19	63	6	4	40°	141208.040	141218.040
5	24	68	6	4	40°	141208.050	141218.050
6	24	68	6	4	40°	141208.060	141218.060
7	30	80	10	4	40°	141208.070	141218.070
8	38	88	10	4	40°	141208.080	141218.080
9	38	88	10	4	40°	141208.090	141218.090
10	45	95	10	4	40°	141208.100	141218.100
11	45	102	12	4	40°	141208.110	141218.110
12	53	110	12	4	40°	141208.120	141218.120
14	53	110	12	4	40°	141208.140	141218.140
15	53	110	12	4	40°	141208.150	141218.150
16	63	123	16	4	40°	141208.160	141218.160
18	63	123	16	4	40°	141208.180	141218.180
20	75	141	20	4	40°	141208.200	141218.200
22	75	141	20	5	35°	—	141218.220
25	90	166	25	5	35°	—	141218.250
28	90	166	25	5	35°	—	141218.280
30	90	166	25	6	35°	—	141218.300
32	106	186	32	6	35°	—	141218.320
36	106	186	32	6	35°	—	141218.360
40	125	205	32*	6	35°	—	141218.400

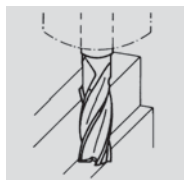


$\lambda = 30^\circ$
 $\gamma = 12^\circ$

typ
N



HSS
Co8



Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

Krátké / Short / Kurz / Короткие

D	I	L	d h 6	Z	CODE
2	4	35	6	3	160418.020
2,5	5	36	6	3	160418.025
3	5	36	6	3	160418.030
3,5	6	37	6	3	160418.035
4	7	38	6	3	160418.040
4,5	7	38	6	3	160418.045
5	8	39	6	3	160418.050
5,5	8	39	6	3	160418.055
6	8	39	6	3	160418.060

Dlouhé / Long / Lang / Длинные

D	I	L	d h 6	Z	CODE
1,5	5	36	6	3	161418.015
2	7	38	6	3	161418.020
2,5	8	39	6	3	161418.025
3	8	39	6	3	161418.030
3,5	10	41	6	3	161418.035
4	11	42	6	3	161418.040
4,5	11	42	6	3	161418.045
5	13	44	6	3	161418.050
5,5	13	44	6	3	161418.055
6	13	44	6	3	161418.060
6,5	16	48	8	3	161418.065
7	16	48	8	3	161418.070
7,5	16	48	8	3	161418.075
8	19	51	8	3	161418.080
8,5	19	56	10	3	161418.085
9	19	56	10	3	161418.090
9,5	19	56	10	3	161418.095
10	22	59	10	3	161418.100

Příklad objednávky / Example of order / Bestellsbeispiel / Пример заказа: **160418.020** (+ TiAlN)