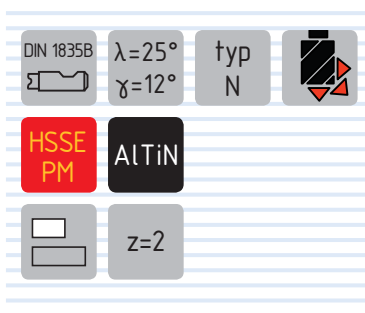
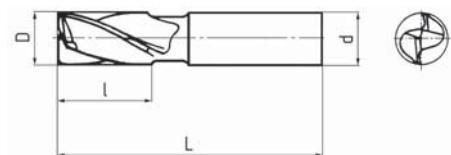
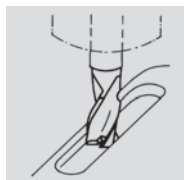
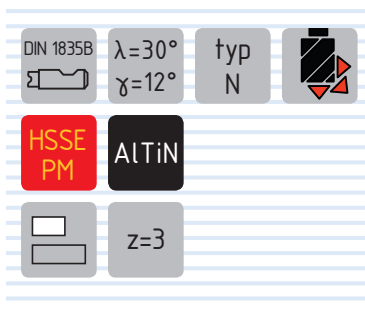
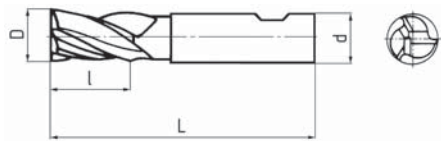


Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

D e 8	I	L	d h 6	CODE
4	7	51	6	220417.040
5	8	52	6	220417.050
6	8	52	6	220417.060
7	10	60	10	220417.070
8	11	61	10	220417.080
9	11	61	10	220417.090
10	13	63	10	220417.100
12	16	73	12	220417.120
14	16	73	12	220417.140
16	19	79	16	220417.160
18	19	79	16	220417.180
20	22	88	20	220417.200
25	26	102	25	220417.250
28	26	102	25	220417.280

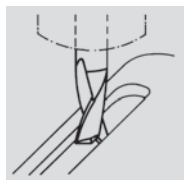
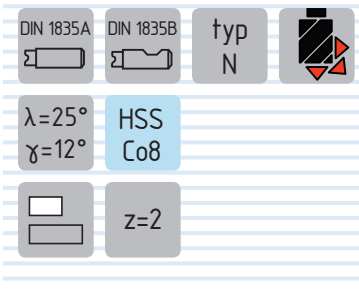
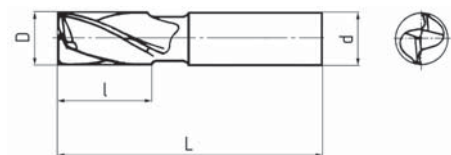


Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

D e 8	I	L	d h 6	CODE
6	8	52	6	230417.060
8	11	61	10	230417.080
10	13	63	10	230417.100
12	16	73	12	230417.120
14	16	73	12	230417.140
16	19	79	16	230417.160
18	19	79	16	230417.180
20	22	88	20	230417.200

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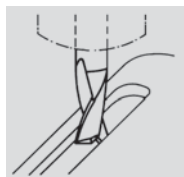
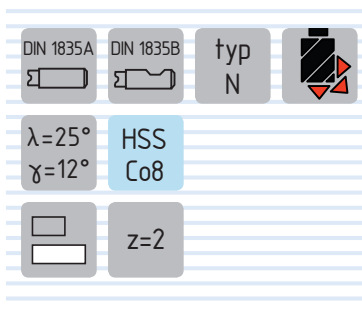
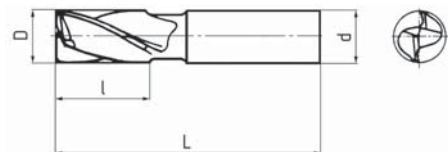
Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13



D e 8	I	L	d h 6	CODE	CODE
2	4	48	6	220408.020	220418.020
2,5	5	49	6	220408.025	220418.025
3	5	49	6	220408.030	220418.030
3,5	6	50	6	220408.035	220418.035
4	7	51	6	220408.040	220418.040
4,5	7	51	6	220408.045	220418.045
5	8	52	6	220408.050	220418.050
5,5	8	52	6	220408.055	220418.055
6	8	52	6	220408.060	220418.060
6,5	10	60	10	220408.065	220418.065
7	10	60	10	220408.070	220418.070
7,5	10	60	10	220408.075	220418.075
8	11	61	10	220408.080	220418.080
8,5	11	61	10	220408.085	220418.085
9	11	61	10	220408.090	220418.090
9,5	11	61	10	220408.095	220418.095
10	13	63	10	220408.100	220418.100
10,5	13	70	12	220408.100	220418.105
11	13	70	12	220408.110	220418.110
11,5	13	70	12	220408.115	220418.115
12	16	73	12	220408.120	220418.120
13	16	73	12	220408.130	220418.130
14	16	73	12	220408.140	220418.140
15	16	73	12	220408.150	220418.150
16	19	79	16	220408.160	220418.160
17	19	79	16	220408.170	220418.170
18	19	79	16	220408.180	220418.180

D e 8	I	L	d h 6	CODE	CODE
19	19	79	16	220408.190	220418.050
20	22	88	20	220408.200	220418.050
22	22	88	20	220408.220	220418.050
24	26	102	25	–	220418.240
25	26	102	25	–	220418.250
25	26	96	20*	220408.25020	220418.25020
26	26	102	25	–	220418.260
28	26	102	25	–	220418.280
28	26	96	20*	220408.28020	220418.28020
30	26	102	25	–	220418.300
32	32	112	32	–	220418.320
36	32	112	32	–	220418.360
40	38	118	32*	–	220418.400



Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

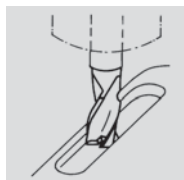
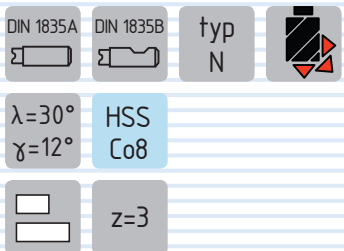
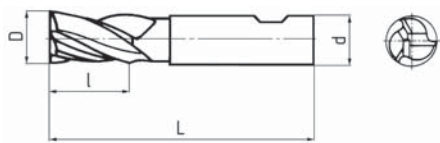


D e 8	l	L	d h 6	CODE	CODE
4	11	63	6	221408.040	221418.040
5	13	68	6	221408.050	221418.050
6	13	68	6	221408.060	221418.060
7	16	80	10	221408.070	221418.070
8	19	88	10	221408.080	221418.080
9	19	88	10	221408.090	221418.090
10	22	95	10	221408.100	221418.100
11	22	102	12	221408.110	221418.110
12	26	110	12	221408.120	221418.120
13	26	110	12	221408.130	221418.130
14	26	110	12	221408.140	221418.140
15	26	110	12	221408.150	221418.150
16	32	123	16	221408.160	221418.160
18	32	123	16	221408.180	221418.180
20	38	141	20	221408.200	221418.200
22	38	141	20	221408.220	221418.220
24	45	166	25	—	221418.240
25	45	166	25	—	221418.250
26	45	166	25	—	221418.260
28	45	166	25	—	221418.280
30	45	166	25	—	221418.300
32	53	186	32	—	221418.320

2304
2314

DIN 327
(2304)

FRÉZY PRO DRÁŽKY PER, třízubé nesouměrné
SLOT DRILLS, 3-fluted centre cutting
LANGLOCHFRÄSER, Dreischneider mit Zentrumschnitt
ФРЕЗЫ ШПОНОЧНЫЕ, трехзубые, несимметричные



Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

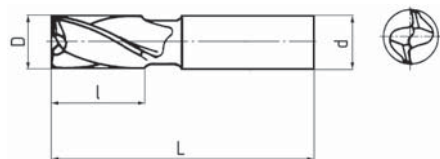
Krátké / Short / Kurz / Короткие

D e 8	I	L	d h 6	CODE
3	5	49	6	230418.030
4	7	51	6	230418.040
5	8	52	6	230418.050
6	8	52	6	230418.060
7	10	60	10	230418.070
8	11	61	10	230418.080
10	13	63	10	230418.100
12	16	73	12	230418.120
14	16	73	12	230418.140
16	19	79	16	230418.160
18	19	79	16	230418.180
20	22	88	20	230418.200

Dlouhé / Long / Lang / Длинные

D e 8	I	L	d h 6	CODE
3	8	52	6	231418.030
4	11	55	6	231418.040
5	13	57	6	231418.050
6	13	57	6	231418.060
7	16	66	10	231418.070
8	19	69	10	231418.080
10	22	72	10	231418.100
12	26	83	12	231418.120
14	26	83	12	231418.140
16	32	92	16	231418.160
18	32	92	16	231418.180
20	38	104	20	231418.200

Příklad objednávky / Example of order / Bestellsbeispiel / Пример заказа: **230418.030** (+ TiAIN)



$\lambda = 25^\circ$
 $\gamma = 12^\circ$

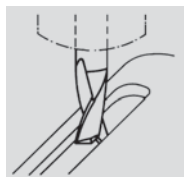
typ
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z=2

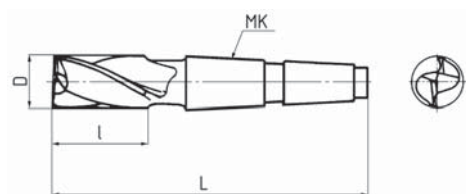


Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

D h 10	I	L	d h 6	CODE
2,8	5	49	6	240308.028
3,8	7	51	6	240308.038
4,8	8	52	6	240308.048
5,75	8	52	6	240308.0575
6,75	10	60	10	240308.0675
7,75	11	61	10	240308.0775
9,7	13	63	10	240308.097
11,7	16	73	12	240308.117
13,7	16	73	12	240308.137
15,7	19	79	16	240308.157
17,7	19	79	16	240308.177
19,7	22	88	20	240308.197
21,7	22	88	20	240308.217
24,7	26	96	20	240308.247
27,7	26	96	20	240308.277

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$\lambda = 25^\circ$
 $\gamma = 12^\circ$

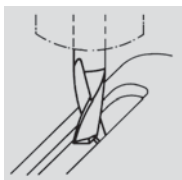
typ
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HSS
Co5



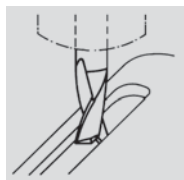
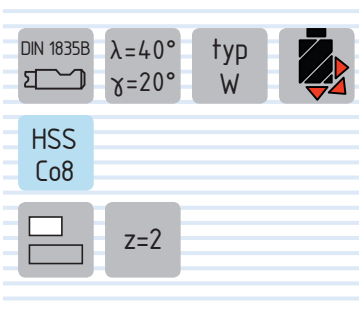
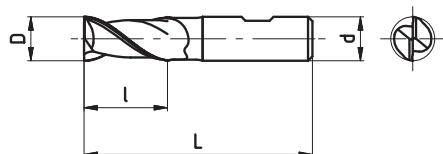
z=2



Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

D e 8	I	L	MK	CODE
12	14	85	1	260545.120
14	16	100	2	260545.140
16	18	105	2	260545.160
18	20	110	2	260545.180
20	20	115	2	260545.200
22	22	120	2	260545.220
24	25	140	3	260545.240
25	25	140	3	260545.250
28	28	145	3	260545.280
30	30	150	3	260545.300
32	32	175	4	260545.320
36	34	175	4	260545.360
40	38	180	4	260545.400
45	42	185	4	260545.450
50	45	220	5	260545.500



Použití / Usage / Applikation / Употребление

1 2 3 4 5 6 7 8 9 10 11 12 13

D e 8	l	L	d h 6	CODE
2	7	51	6	270618.020
2,5	8	52	6	270618.025
3	8	52	6	270618.030
3,5	10	54	6	270618.035
4	11	55	6	270618.040
4,5	11	55	6	270618.045
5	13	57	6	270618.050
5,5	13	57	6	270618.055
6	13	57	6	270618.060
6,5	16	66	10	270618.065
7	16	66	10	270618.070
7,5	16	66	10	270618.075
8	19	69	10	270618.080
8,5	19	69	10	270618.085
9	19	69	10	270618.090
9,5	19	69	10	270618.095
10	22	72	10	270618.100
11	22	79	12	270618.110
12	26	83	12	270618.120
13	26	83	12	270618.130
14	26	83	12	270618.140
15	26	83	12	270618.150
16	32	92	16	270618.160
17	32	92	16	270618.170
18	32	92	16	270618.180
19	32	92	16	270618.190
20	38	104	20	270618.200

D e 8	l	L	d h 6	CODE
21	38	104	20	270618.210
22	38	104	20	270618.220
23	38	104	20	270618.230
24	45	121	25	270618.240
25	45	121	25	270618.250
26	45	121	25	270618.260
28	45	121	25	270618.280
30	45	121	25	270618.300
32	53	133	32	270618.320